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### **LARGE MACHINED PARTS**

**SCOPE OF WORK → Supply of large machined parts (forged or casted) / Machining of large welded structures / NDT / Dimensional report / Surface treatment (painting and/or metallizing)**

**PARTS → Any kind of part from 600 kg to 30 ton**

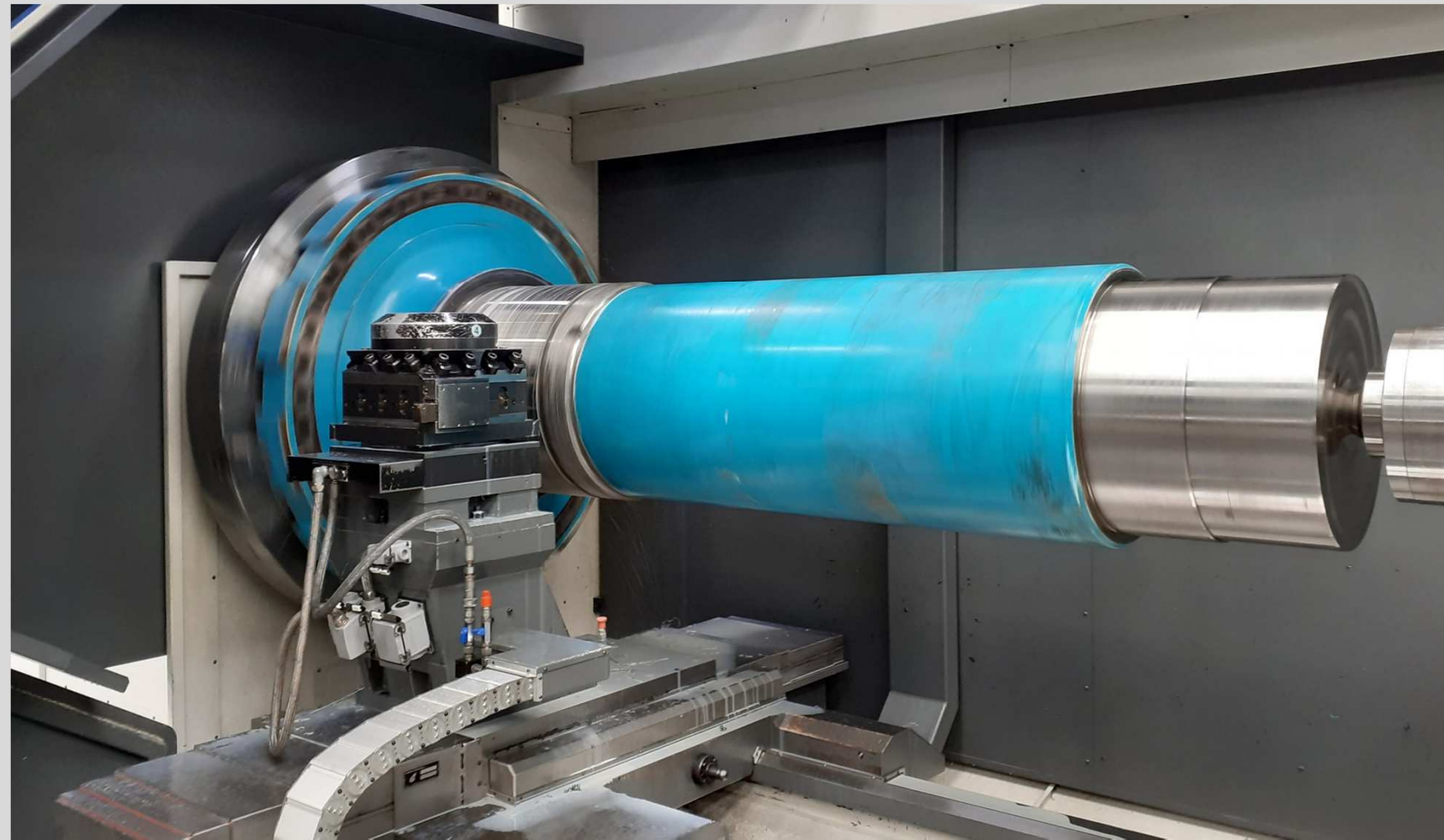
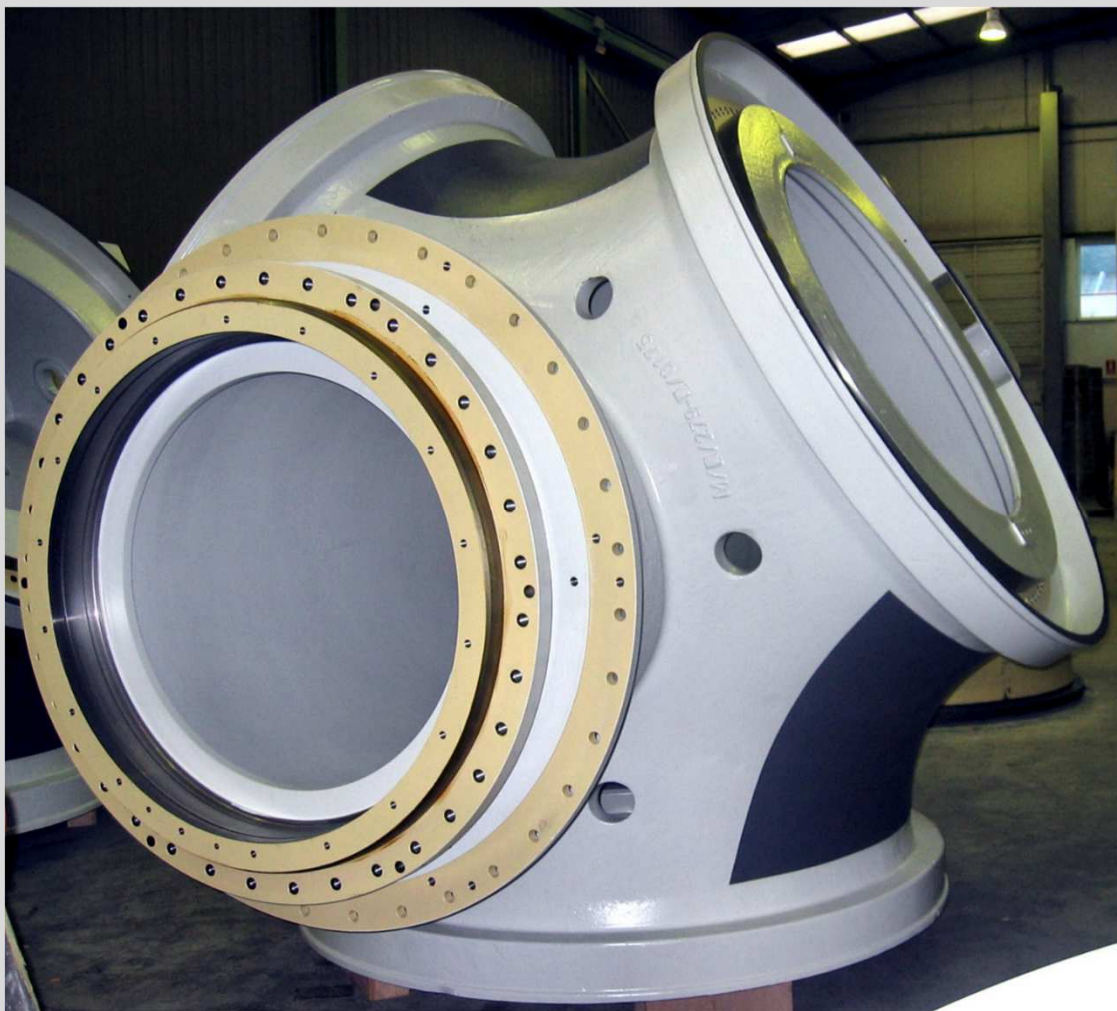
**MATERIALS → Casted iron / Forged steel / Casted steel / Steel / Stainless steel / Duplex / Superduplex / CuNiAl / Inconel / Aluminium**



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**WIND ENERGY - Machined  
and painted hub  
Nodular cast iron EN-GJS-400 /  
9.165 kg /  $\varnothing$  2.280 mm**



**WIND ENERGY – Refurbishment of turbine main  
shafts  
Forged steel 34CrNiMo6 / 10.115 kg /  $\varnothing$  1.850 x 2.500 mm**





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**WIND ENERGY – Machining of a main frame**  
**Nodular cast iron EN-GJS-400 / 19.000 kg / L= 5.120 mm**





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NAVAL PROPULSION – Machining of a Bearing Endshield  
Casted bronze / 6.840 kg /  $\varnothing$  2.552 mm



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**NAVAL PROPULSION – 3D machining  
of a monobloc**

**Stainless steel CF3 / 8.100 kg / Ø 2.896 mm**



**NAVAL PROPULSION – 2D  
machining of a monobloc**

**CuNiAl casting / 5.705 kg / Ø 3.920 mm**





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**POWER –  
GENERATORS –  
Machining of a  
rotor housing  
(welding  
construction)  
Steel S355 / 9.200 kg  
/ Ø 3.300 x 3.315 mm**

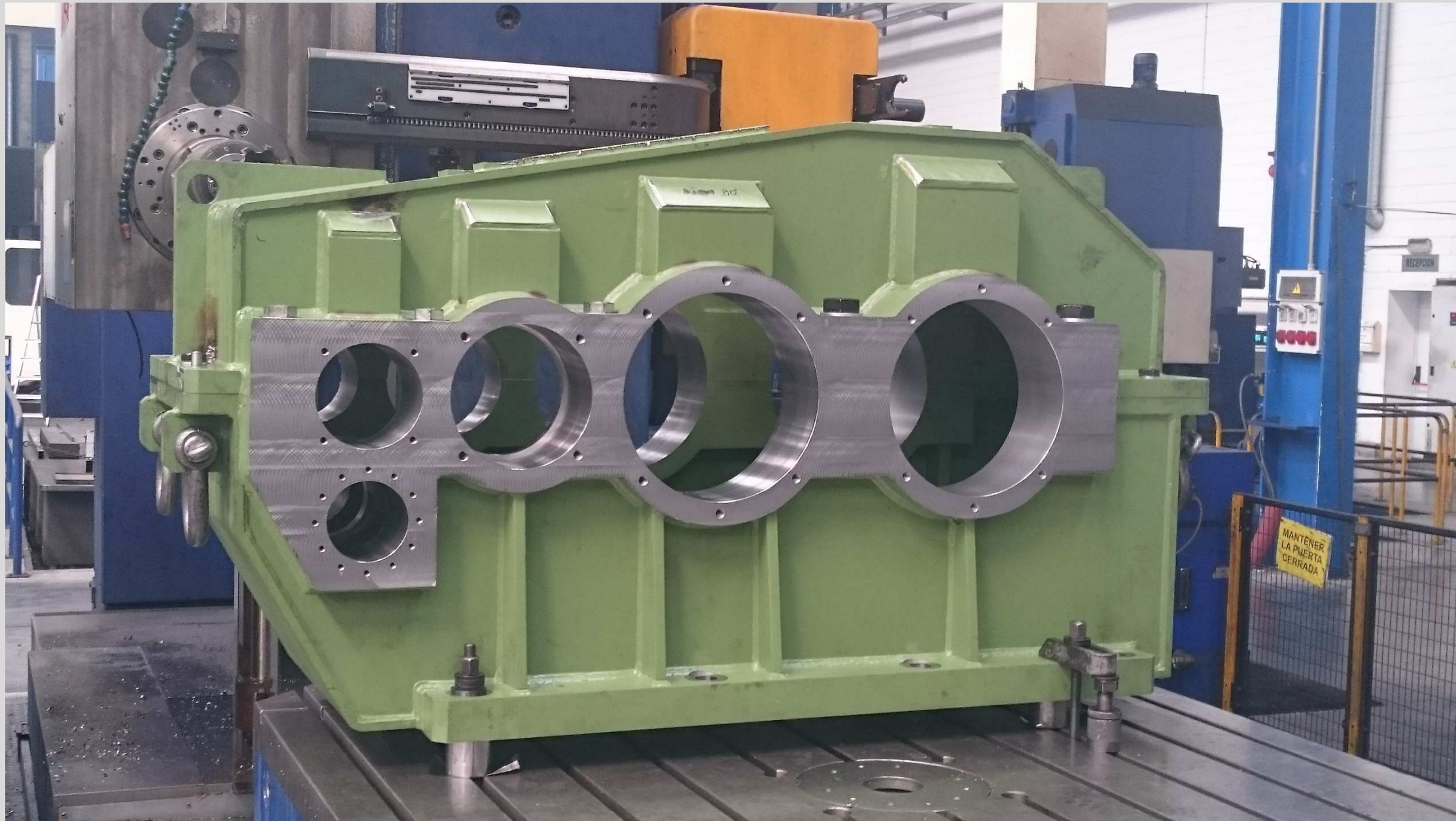
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**POWER – GENERATORS – Machining of a gear box  
(welding construction)**

**Steel S275 JR / 10.200 kg / L= 3.200 mm**

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**POWER – GENERATORS – Complete turning of shafts**  
**Forged steel S355 J2 G3 / 8.536 kg / Ø 1.370 x 5.700 mm**

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**PRESS MANUFACTURING – Machining of eccentric gears**  
**Nodular cast iron EN-GJS-700 / 14.100 kg / Ø 4.000 mm**





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## MACHINE TOOL INDUSTRY

– Machining of a plate  
Gray cast iron EN-GJL-250 /  
12.020 kg /  $\varnothing$  4.030 mm





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**COMPRESSORS – Machining of a crankshaft**  
Forged steel 42CrMo4 / 545 kg /  $\varnothing_{\max}$  540 x 1.250 mm





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**OFFSHORE INDUSTRY –  
Machining of a sheave support  
Cast steel ASTM A148 / 8.980 kg /  
L= 2.585 mm**



**OFFSHORE INDUSTRY –  
Machining of a mooring  
connector  
Cast steel ASTM A148 / 3.615 kg /  
L= 1.895 mm / Ø 900mm**





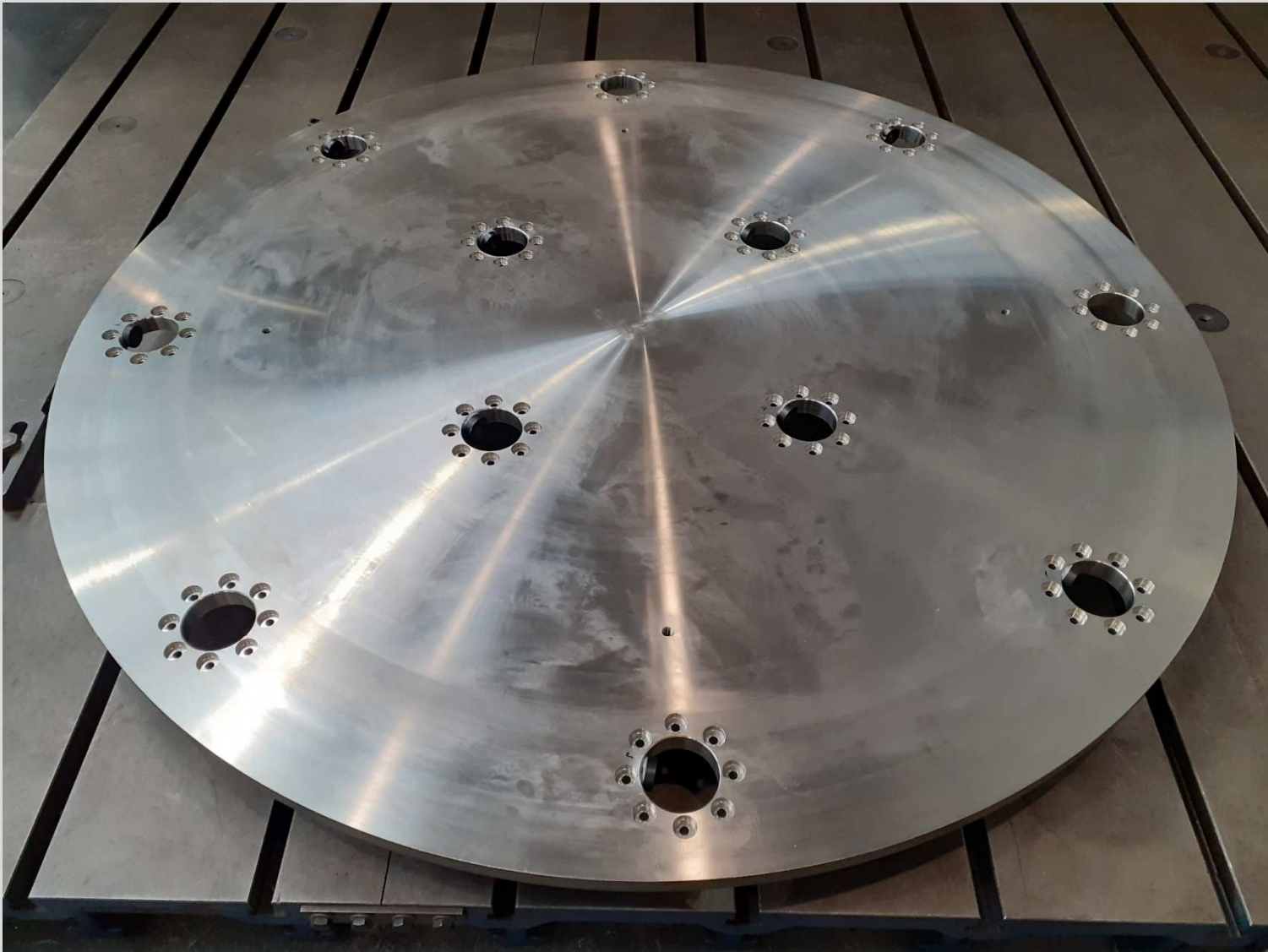
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**NUCLEAR ENERGY – Welding construction and machining of a disc**

**Steel ASTM A516 Grade 70 / 30.964 kg / Ø 5.600 mm**



**NUCLEAR ENERGY – Machining of a disc**  
**Stainless steel 1.4307 / 620 kg / Ø 1.950 mm**

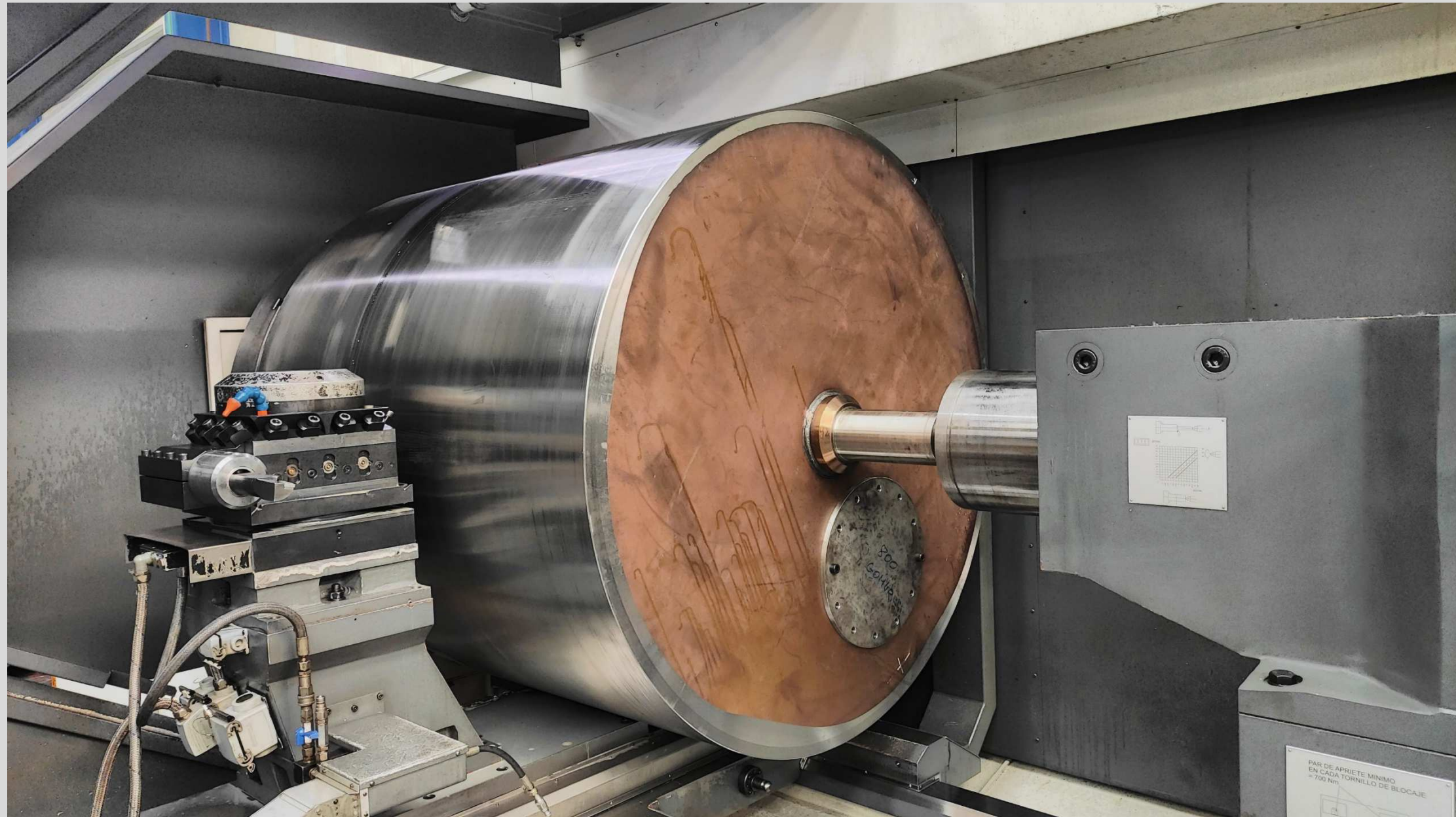






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**FOOD INDUSTRY – Machining of a drum**  
Stainless steel / 2.322 kg /  $\varnothing$  1.600 x 2.160 mm

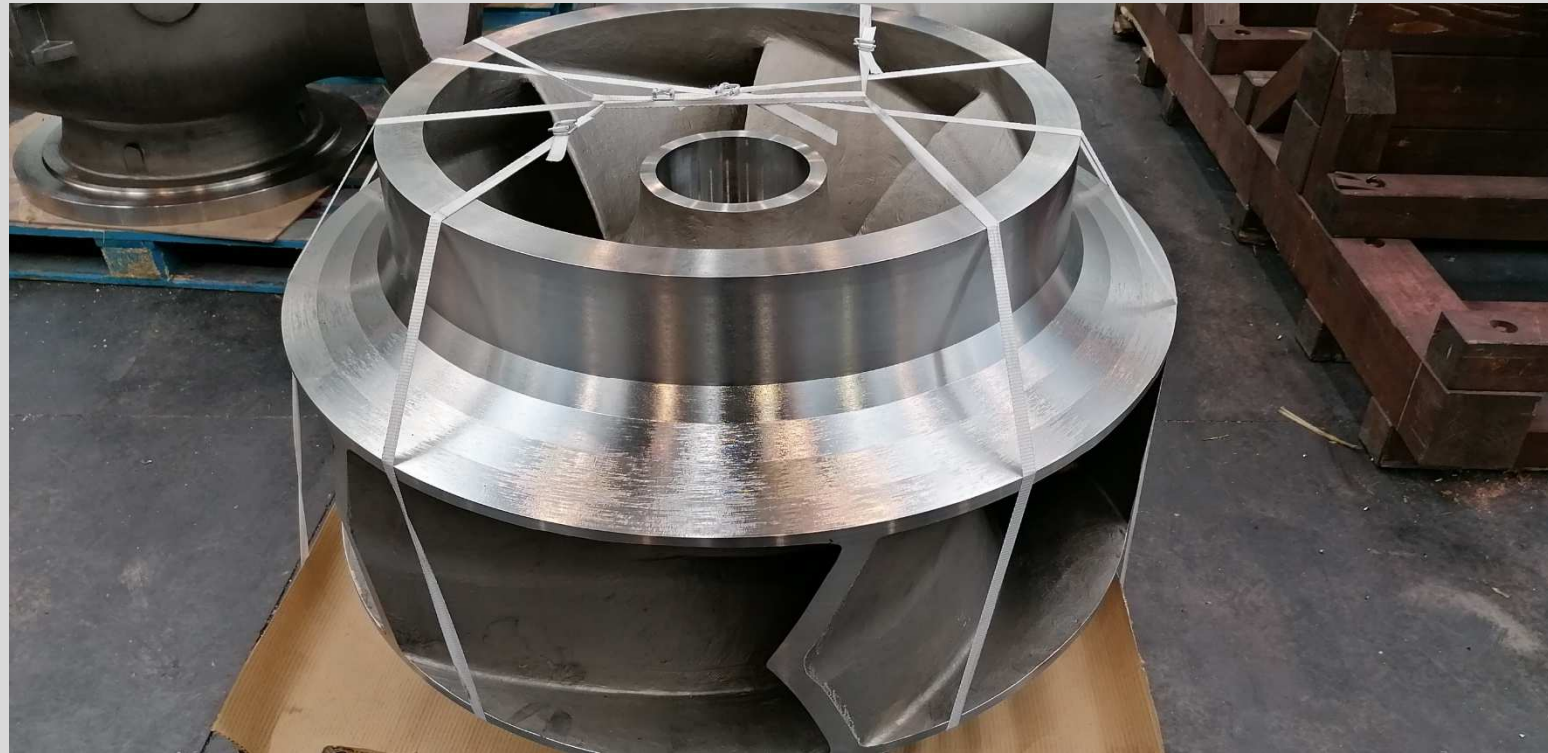
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**HYDRO – Machining of a  
impeller**  
Superduplex steel / 1.100 kg /  
Ø 1.100 x 740 mm



**PUMPS – Machining of pumps**  
Duplex steel / 890 kg / Ø 1.010 mm





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**CONSTRUCTION SECTOR –  
Engraving of a roller  
Steel S275 JR / Ø1.330 x 1.520 mm**





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# **THANKS FOR YOUR ATTENTION**

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**Watch our corporate video in the following link:**

**<https://www.youtube.com/watch?v=HwNyG8oogOY>**

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